

$$c(t, z)|_{t=0} = 0, \quad c(t, z)|_{t=0} = c_0, \quad (3)$$

$$T(t, z)|_{t=0} = T_0, \quad T(t, z)|_{t=0} = T_0, \quad (4)$$

and boundary condition:

a) adsorption

$$c(t, z)|_{z=0} = c_{in}, \quad c(t, z)|_{z=0} = c_{in}(t), \quad (5)$$

b) desorption

$$\frac{\partial}{\partial z} c(t, z)|_{z=\infty} = 0, \quad \frac{\partial}{\partial z} c(t, z)|_{z=\infty} = 0, \quad (6)$$

$$T(t, z)|_{z=0} = T_{in}, \quad \frac{\partial}{\partial z} T(t, z)|_{z=\infty} = 0, \quad (7)$$

$$T(t, z)|_{z=0} = T_{in}(t), \quad \frac{\partial}{\partial z} T(t, z)|_{z=\infty} = 0 \quad (8)$$

Taking into account that $\frac{a}{a_{full}} < 1$, the Maclaurin's series,

we obtain:

$$c_{eq}(a) \equiv \varphi(a) = \frac{1}{b} \frac{a/a_{full}}{1 - a/a_{full}} \approx \gamma a(t, z) + \varepsilon a^2(t, z), \quad (9)$$

where $\gamma = \frac{1}{ba_{full}}$ is adsorption constant, which describes linear

component of the adsorption equilibrium function $c_{eq}(a)$

(according to Henry's law), $\varepsilon = \frac{1}{b(a_{full})^2}$ - is a small

parameter that takes into account the nonlinear component of the adsorption isotherm.

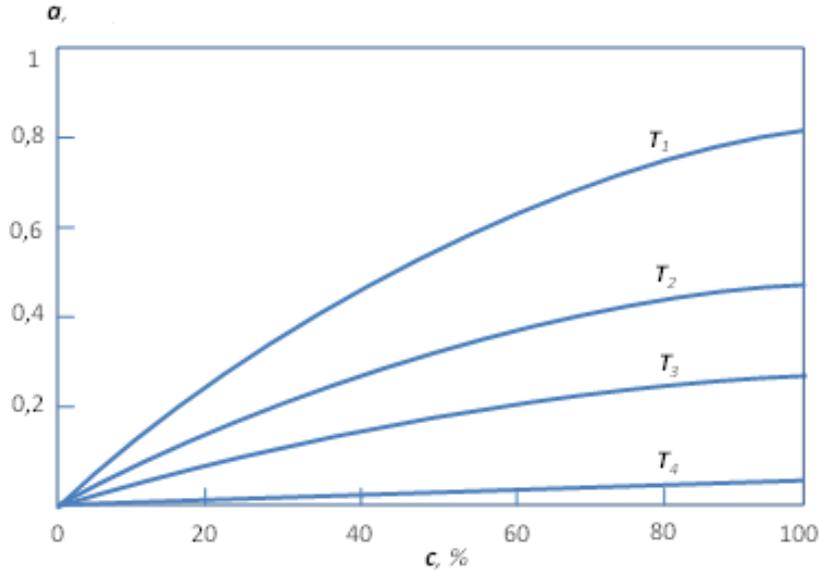


Fig.1 The ZSM-5 zeolite adsorption isotherm in the temperature range from 0 to 350 °C.

As can be seen from fig. 1, adsorption value increases according to the nonlinear law as the adsorbent concentration in the gas phase increases, accompanied by the "filling" of active adsorption centers on the surface of the micropores, and decreases with increasing medium temperature ($T_1 < T_2 < T_3 < T_4$) [5].

Substituting the expanded expression (9) instead of the dependence in the third equation of system (3), we obtain

$$\frac{\partial a}{\partial t} = \beta(c - \gamma a(z, t) - \varepsilon a^2(z, t)) \quad (10)$$

III. THE LINEARIZATION OF A NONLINEAR MODEL

The problem (2) - (8), taking into account the approximated kinetic equation of phase transformation (10) containing a small parameter ε , is a mixed boundary-value problem for a nonlinear system of second-order partial differential equations. The solution of problem (2) - (8) will be obtained using asymptotic expansions in small parameter ε in the form of following power series [7, 8]:

$$\begin{aligned} c(t, z) &= c_0(t, z) + \varepsilon c_1(t, z) + \varepsilon^2 c_2(t, z) + \dots, \\ T(t, z) &= T_0(t, z) + \varepsilon T_1(t, z) + \varepsilon^2 T_2(t, z) + \dots, \end{aligned} \quad (11)$$

$$a(t, z) = a_0(t, z) + \varepsilon a_1(t, z) + \varepsilon^2 a_2(t, z) + \dots$$

As a result of the substitution of asymptotic sums (11) into equations (2) and taking into account (10), the initial nonlinear problem (2) - (8) is parallelized into two types of linear problems [8]:

The problem A_0 (zero approximation): to find a solution for the system of partial differential equations:

$$\frac{\partial c_0(t, z)}{\partial t} + \frac{\partial a_0(t, z)}{\partial t} + u \frac{\partial c_0}{\partial x} = D_{inter} \frac{\partial^2 c_0}{\partial z^2}, \quad (12)$$

$$-H \frac{\partial T_0(t, z)}{\partial t} - u h_g \frac{\partial T_0}{\partial z} - Q \frac{\partial a_0}{\partial t} - X^2 T_0 + \Lambda \frac{\partial^2 T_0}{\partial z^2} = 0, \quad (13)$$

$$\frac{\partial a_0}{\partial t} = \beta(c_0 - \gamma a_0), \quad (14)$$

with initial and boundary conditions of initial problem.

The problem A_n (n-th approximation with zero initial and boundary conditions): to find a solution for system of equations:

$$\frac{\partial c_n(t, z)}{\partial t} + \frac{\partial a_n(t, z)}{\partial t} + u \frac{\partial c_n}{\partial z} = D_{inter} \frac{\partial^2 c_n}{\partial z^2}, \quad (15)$$

$$-H \frac{\partial T_n(t, z)}{\partial t} - u h_g \frac{\partial T_n}{\partial z} - Q \frac{\partial a_n}{\partial t} - X^2 T_n + \Lambda \frac{\partial^2 T_n}{\partial z^2} = 0, \quad (16)$$

$$\frac{\partial a_n}{\partial t} = \beta \left(c_n - \gamma a_n - \sum_{i=0}^{n-1} a_i(t, z) a_{n-1-i}(t, z) \right) \quad (17)$$

with zero initial and boundary conditions.

We construct analytic solutions of problems A_0 and $A_n; n = \overline{1, \infty}$ using the Heaviside's operation method [9, 10].

The problem A_0 is linear concerning to zero approximation a_0 ; The problem $A_n; n = \overline{1, \infty}$ is linear concerning to the n th approximation a_n and nonlinear concerning to all previous $n-1$ approximations. All equations of problems are obtained by linearizing the nonlinear differential equation of the internal adsorption kinetics with asymptotic sums (11), grouping the terms in the left and right sides of the equations and the conditions of the original boundary value problem for equal powers of a small parameter.

Having determined,

$$\begin{aligned} L[c(t, z)] &\equiv c^*(p, z) = \int_0^\infty c(t, z) e^{-pt} dt, \\ L[T(t, z)] &\equiv T^*(p, z) = \int_0^\infty T(t, z) e^{-pt} dt, \\ L[a(t, z)] &\equiv a^*(p, z) = \int_0^\infty a(t, z) e^{-pt} dt \end{aligned} \quad (18)$$

where p is a complex Laplace transform parameter, we obtain in the Laplace images A_0^* and A_n^* the above boundary value problems.

The problem A_0^*

$$\frac{d^2 c_0^*(p, z)}{dz^2} - u_1 \frac{dc_0^*}{dz} - q_1^2(p) c_0^* = -\mathcal{F}_{c_0}^*(p), \quad (19)$$

$$\frac{d^2 T_0^*}{dz^2} - u_2 \frac{dT_0^*}{dz} - q_2^2(p) T_0^* = -\mathcal{F}_{T_0}^*(p), \quad (20)$$

$$a_0^*(p, z) = \beta \frac{1}{p + \beta\gamma} c_0^*(p, z), \quad (21)$$

The problem A_n^*

$$\frac{d^2 c_n^*}{dz^2} - u_1 \frac{dc_n^*}{dz} - q_1^2(p) c_n^* = -\mathcal{F}_{c_n}^*(p, z), \quad (22)$$

$$\frac{d^2 T_n^*}{dz^2} - u_2 \frac{dT_n^*}{dz} - q_2^2(p) T_n^* = -\mathcal{F}_{T_n}^*(p, z), \quad (23)$$

$$a_n^*(p, z) = \beta \frac{1}{p + \beta\gamma} \left(c_n^* - \left(\sum_{i=0}^{n-1} a_i a_{n-1-i} \right)^* \right) (p, z), \quad (24)$$

IV. SOLUTIONS FOR ZERO AND N-TH APPROXIMATIONS

The distributions of adsorption concentration in gas phase $c_0(t, z)$, the temperature of the layer $T_0(t, z)$ and the concentration of the adsorbate (adsorbed substance) in the nanopores of the adsorbent $a_0(t, z)$ are looks like:

$$\begin{aligned} c_0(t, z) &= c_{in}(0) e^{\frac{u}{2D_{inter}} z} \Phi_c^0(t, z) + e^{\frac{u}{2D_{inter}} z} \int_0^t \frac{d}{d\tau} c_{in}(\tau) \Phi_c^0(t - \tau, z) d\tau \\ &+ c_0^0 \frac{\gamma}{1 + \gamma} \left(1 + \frac{1}{\gamma} e^{-\beta(\gamma+1)t} - \frac{\gamma+1}{\gamma} e^{\frac{u}{2D_{inter}} z} \Phi_c^0(t, z) \right) \\ &+ \beta c_0^0 e^{\frac{u}{2D_{inter}} z} \int_0^t e^{-\beta(\gamma+1)(t-s)} \Phi_c^0(\tau, z) d\tau \end{aligned} \quad (25)$$

$$\begin{aligned} T_0(t, z) &= T_{in}(0) \Phi_T^0(t, z) + \int_0^t \frac{d}{d\tau} T_{in}(\tau) \Phi_T^0(t - \tau, z) + \\ &+ \frac{1}{\Lambda} \int_0^t \int_0^\infty \left[\mathcal{H}_T(t - \tau; z, \xi) - \beta\gamma \int_0^{t-\tau} e^{-\beta\gamma(t-\tau-s)} \mathcal{H}_T(\tau - s; z, \xi) ds \right] c_0^*(p, \xi) d\xi d\tau \end{aligned} \quad (26)$$

$$a_0(t, z) = \beta \int_0^t e^{-\beta(t-\tau)} c_0(\tau, z) d\tau \quad (27)$$

The solutions $c_n(t, z)$, $T_n(t, z)$, $a_n(t, z)$ for problems (15)-(17) are the functions describing the temporal spatial distributions of adsorbent concentration in gas phase, temperature and adsorption concentration in micro and nanopores of the adsorbent particles [10, 11]:

$$\begin{aligned} c_n(t, z) &= \frac{\beta}{D_{inter}} \times \\ &\int_0^t \int_0^\infty \left[\mathcal{H}_c(t - \tau, z, \xi) - \beta\gamma \int_0^{t-\tau} e^{-\beta\gamma(t-\tau-s)} \mathcal{H}_c(s, z, \xi) ds \right] \left(\sum_{i=0}^{n-1} a_i a_{n-1-i} \right) (\tau, \xi) d\xi d\tau \end{aligned} \quad (28)$$

$$\begin{aligned} T_n(t, z) &= \frac{Q\beta}{\Lambda} \int_0^t \left[\int_0^\infty \left(\mathcal{H}_T(t - \tau; z, \xi) - \beta\gamma \int_0^{t-\tau} e^{-\beta\gamma(t-\tau-s)} \mathcal{H}_T(s; z, \xi) ds \right) \right. \\ &\left. \left[\sum_{i=0}^{n-1} a_i(s, \xi) a_{n-1-i}(s, \xi) - c_n(\tau, \xi) \right] \right] d\xi d\tau \end{aligned} \quad (29)$$

$$a_n(t, z) = \beta \int_0^t e^{-\beta\gamma(t-\tau)} \left(c_n(\tau, z) - \sum_{i=0}^{n-1} a_i(\tau, z) a_{n-1-i}(\tau, z) \right) d\tau \quad (30)$$

Here:

$$\Phi_c^0(t, z) = \frac{1}{\pi} \int_0^\pi e^{-\varphi_1(\nu)z} \frac{\sin(\nu t - z\varphi_2(\nu)^2)}{\nu} d\nu + e^{-\frac{u}{2D_{inter}} z}$$

$$\begin{aligned} \Phi_c(t, z) &= \\ &\frac{1}{2\pi} \int_0^\infty \frac{\varphi_1(\nu) \cos(\nu t - \varphi_2(\nu)z) + \varphi_2(\nu) \sin(\nu t - \varphi_2(\nu)z)}{(\Gamma_1^2(\nu) + \nu^2 \Gamma_2^2(\nu))^{1/2}} d\nu \end{aligned}$$

$$\Phi_T^0(t, z) = \frac{1}{\pi} \int_0^{\pi} e^{-\phi_1(\nu)z} \frac{\sin(\nu t - z\phi_2(\nu)^2)}{\nu} d\nu + e^{-\frac{u}{2D_{inter}}z},$$

$$\Phi_T(t, z) =$$

$$\frac{1}{2\pi} \int_0^{\infty} \frac{\phi_1(\nu) \cos(\nu t - \phi_2(\nu)z) + \phi_2(\nu) \sin(\nu t - \phi_2(\nu)z)}{(\Gamma_1^2(\nu) + \nu^2 \Gamma_2^2(\nu))^{1/2}} d\nu,$$

$$\phi_{1,2}(\nu) = \left[\frac{(\Gamma_1^2(\nu) + \nu^2 \Gamma_2^2(\nu))^{1/2} \pm \Gamma_1^2(\nu)}{2} \right]^{1/2},$$

$$\Gamma_1(\nu) = \frac{u^2}{4D_{inter}^2} + \frac{\nu^2 \beta}{D_{inter}^2 (\nu^2 + \beta^2 \gamma^2)}; \Gamma_2(\nu) = \frac{\nu^3 + \nu \beta^2 (\gamma + 1) \gamma}{D_{inter} (\nu^2 + \beta^2 \gamma^2)}$$

$$, \phi_{1,2}(\nu) = \left[\frac{(\Gamma_1^2(\nu) + \nu^2 \Gamma_2^2(\nu))^{1/2} \pm \Gamma_1^2(\nu)}{2} \right]^{1/2},$$

$$\Gamma_1(\nu) = \frac{u^2 + 4\Lambda X^2}{4\Lambda^2}, \quad \Gamma_2(\nu) = \frac{H\nu}{\Lambda},$$

$$\mathcal{H}_T(\tau; z, \xi) = e^{-\frac{u_2}{2}(z-\xi)} \left(\Phi_T(\tau, |z-\xi|) - \Phi_T(\tau, z+\xi) \right).$$

$$\mathcal{H}_c(\tau; z, \xi) = e^{-\frac{u_1}{2}(z-\xi)} \left(\Phi_c(\tau, |z-\xi|) - \Phi_c(\tau, z+\xi) \right).$$

V. NOMENCLATURE

c - concentration of moisture in the gas phase in the column;
 a - concentration of moisture adsorbed in the solid phase; T - temperature of gas phase flow, °C; u - velocity of gas phase flow, m/s²; D_{inter} - effective longitudinal diffusion coefficient;
 Λ - coefficient of thermal diffusion along the columns; h_g - gas heat capacity; Q - heat sorption effect; H - total heat capacity of the adsorbent and gas; $X^2 = 2\alpha_n / R$ - coefficient of heat loss through the wall of the adsorbent; R - radius of adsorbent of solid particles, m; α_n - heat transfer coefficient;
 γ - Henry's constant; β - mass transfer coefficient; z - distance from the top of the bed for mathematical simulation, m;

VI. CONCLUSION

In paper proposed theoretical foundations of mathematical modeling of nonisothermal adsorption and desorption in nanoporous catalysts for exhaust gas neutralization systems for the nonlinear Langmuir isotherm. Such approach in our

opinion most fully describes the mechanism of adsorption equilibrium for micro- and nanopore systems of the ZSM-5 zeolite. An effective linearization scheme for the nonlinear model is realized. High-speed analytical solutions of the system of linearized boundary-value problems of adsorption and desorption in nanoporous media was substantiated and obtained using Heaviside's operational method.

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